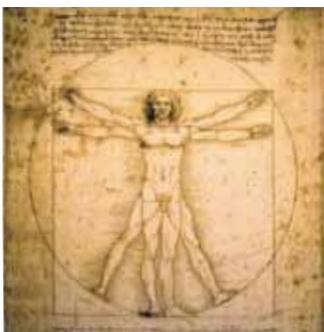
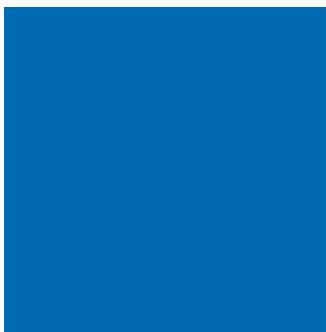


Freudenberg in
Italy
Freudenberg Group



 **Freudenberg**

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Long-term Commitment is Key

After more than 160 years “we strongly believe that our long-term business orientation is a major strength that benefits our customers and partners.” Our long-term commitment and focus on high quality and technology allow our Group to establish lasting relationships based on mutual trust with customers, suppliers, authorities and all other stakeholders all over the world.

Italy has become an important area of development for the Freudenberg Group in recent years; production and trade companies have been established and developed in the different sectors of business, with the aim of anticipating, understanding and meeting our customers’ needs and making them successful. Together with our Guiding Principle of value for customers, we are also committed to corporate social responsibility towards our employees, the community and all our stakeholders. We give priority to workplace safety, health and environmental protection as well as to our financial solidity. Investments will

be targeted in Italy in order to serve the market and develop our presence to the best of our abilities.

Sincerely



Dr. Roberto Pieri

Regional Representative for Italy



The Freudenberg Group

The Freudenberg Group is a company headquartered in Germany, offering its customers technically challenging product solutions and services. The Group is a leading global supplier specializing in seals and vibration control technology, nonwovens, filters, lubricants and release agents as well as chemical surface treatment and mechatronic products.



The significance of customers from other industry sectors, such as mechanical and plant engineering, energy, chemistry, oil and gas or the medical and pharmaceutical sector, is continually gaining ground. A share of about 10 to 15 percent of Freudenberg products is

sold to consumers under the vileda®, Gala®, SWASH®, O-Cedar® and Wettex® brands. Freudenberg's activities are driven by the desire to find the best solutions for its customers. This has been the case for the last 164 years and remains the company's pledge for the future. Freudenberg is guided by its long-term orientation, financial solidity and the excellence of its people in more than 50 countries around the globe.

In 2012 the Freudenberg Group employed more than 37,000 people in 57 countries and generated sales of over €6.3 billion.

Freudenberg's entrepreneurial spirit and responsibility for employees, customers, business partners, neighbors and the environment are the foundation of our global economic success – values that have characterized and defined the way we, at Freudenberg, have done business since the beginning in 1849.

The founder, Carl Johann Freudenberg, built the company on those values. And to this day, they are the heart of our corporate culture.

They are our lifeblood and inspiration. The Freudenberg Group is owned by more than 300 descendants of the founder's family. The business approach is firmly based on clear values, financial stability and long-term orientation.

This makes it easy to consistently delegate responsibility across all markets. To Business

Groups, locations and employees. That is how Freudenberg stays close to its customers and maintains a real understanding of their individual needs. For Freudenberg this is the basis on which the Group continuously improves its technological and process-oriented solutions. Creativity, quality, diversity and innovation are the cornerstones of the company.



Freudenberg in **Italy**

Sales development in Italy underlines Freudenberg's intention to expand still further in this important country. Today several Freudenberg Business Groups offer their products and services to Italian customers, supplying various branches of industry, including the automotive, energy and chemical, medical and mechanical, plant engineering, household and professional cleaning, textile and clothing sectors.

Freudenberg Business Groups are based in the most important economic regions in Italy and also in the center of Italy. Our presence in Italy is widespread which not only benefits the market but also our stakeholders with whom we maintain regular contact.

Protecting the environment and being a responsible corporate citizen in all countries and communities in which Freudenberg does business is one of the Guiding Principles of the Freudenberg Group.





Freudenberg has a direct presence in 19 cities in Italy. An extensive network of dealers and distributors completes the presence in all regions.

Status: April 2013

Freudenberg Sealing Technologies is ...

**Freudenberg
Sealing Technologies**

... a supplier and a development and service partner for world-wide customers in the automotive industry, civil aviation, mechanical engineering, shipbuilding, food and beverage, pharmaceuticals, agriculture and construction machinery and many other sectors.

Sales offices in Pinerolo and Verona; production sites in Castelli Calepio, Luserna San Giovanni and Pinerolo

Freudenberg Sealing Technologies is the largest Business Group of Freudenberg. Based on the Simmerring®, which was developed in 1929, the Business Group has built up a broad range of seals for various sectors and technology products for the automotive industry, general industry and the aftermarket. Freudenberg Sealing Technologies' success is based on the profound knowledge of processes, innovative development methods and advanced materials – regardless of whether the product is a customized solution or a complete sealing package to meet complex specifications. With in-depth customer segmentation right down to application level, the Business Group provides



optimum service and addresses the customers' very specific individual needs. A global network of production and sales channels brings Freudenberg Sealing Technologies close to its customers in 32 different market segments. Freudenberg Sealing Technologies is a company with strong roots in northern Italy. The Italian subsidiary – known as Corcos Industriale – has five production sites and employs about 900 people. Pinerolo is the global lead center for valve stem seals and the regional headquarters. The European tooling center and the global lead center for cassettes are based in Luserna. Simmerring® items and metal inserts for sealing rings are produced there as well. The plant in Castelli Calepio produces O-rings.

Corteco is ...



... the sales organization of the Freudenberg Group for the Independent Automotive Aftermarket (IAM).

Logistic Regional Platform in Pinerolo

Corteco is one of the major players in the field of original quality spare parts for cars and light commercial vehicles. Thanks to its direct link with the Freudenberg Group, the company is able to distribute more than 19,000 products worldwide. Its aftermarket range includes products in

the areas of sealing and vibration control as well as cabin air filters. Developing innovations and delivering leading solutions to the automotive world has always been a fundamental priority for the Group. Therefore Corteco's customers benefit from Freudenberg's OE know-how and advanced research and development capabilities. For all these reasons the company is, thanks to its comprehensive portfolio, first-to-market in the IAM.

Corteco has been located in Pinerolo since 1996. Today the business supplies quality products and specialized services in OEM quality for the aftermarket distribution chain. The range covers seals and sealing kits for engines, transmission and power steering, vibration control parts (rubber-to-metal), gaskets and gasket kits, brake hoses and other service parts.

Focusing on the success of the distribution chain, Corteco offers effective and efficient services, tailored to customer needs, in Marketing, Sales and Supply Chain Management.



EagleBurgmann is ...

EagleBurgmann®

... a leading manufacturer of mechanical seals, gas lubricated seals, seal supply systems, magnetic couplings, stuffing box packings, expansion joints, rotary kiln sealing systems and TotalSealCare® service.

Sales offices in Arcugnano and Osnago; service centers in Ravenna and Osnago

As one of the leading manufacturers of sealing technology, EagleBurgmann offers all customers a comprehensive service package: environmentally compatible sealing problem solutions, standardization and application testing, after sales service embracing installation, start-up, repair and damage analysis as well as practical training and seminars on sealing technology.

EagleBurgmann's products afford a maximum of safety, are reliable, and applied in virtually all branches of industry. The EagleBurgmann Group underlines its strong customer orientation with its TotalSealCare® modular seal service and offers custom-tailored services for every task.



EagleBurgmann Italia was founded in 1989 to meet the mechanical seal requirements of Italian pump manufacturers. After 24 years of continuous growth and conducting business, EagleBurgmann is well-known by local and international OEMs as well as end-users.

... part of the EagleBurgmann Group and the market leader for mechanical seals in large volumes, especially for applications related to clean water. EagleBurgmann BT products are regularly used in: swimming pools, gardens and ponds, households and circulators as well as in light chemicals, the food industry and abrasive media.

Headquarters in Arcugnano



EagleBurgmann BT was founded in 1966 to meet the mechanical seal requirements of Italian pump manufacturers. The company has grown steadily and annually. It produces more than eight million mechanical seals per year, employing approximately 70 employees. Initially structured as a small family-owned company with a domestic market, EagleBurgmann BT has developed into a modern business, oriented towards a global market, with sales mainly directed abroad. The company has two production plants (total of 5,400 square meters) in the industrial area of Arcugnano (Vicenza). It has been part of EagleBurgmann since 1998.

EagleBurgmann BT's product range also includes seals with materials approved TIFQ for applications in drinking water, as well as seals for applications in the food industry, for abrasive liquids and also for pressures up to 40 bar. EagleBurgmann BT's major customers are the largest pump manufacturers in Europe and Asia. The Business Group holds a 42 percent market share in Italy and an 11 percent share of the European market.

Dichtomatik is ...



... a leading distributor of sealing products in Genoa.

Headquarters and sales office in Genoa

Dichtomatik is a service partner for sealing solutions headquartered in Germany for Europe, in Shakopee, Minnesota, for North and South America and since 2012 in Shanghai for China.

Dichtomatik's services include the procurement of standard and customized seals. Dichtomatik Italy provides a single point of contact for Radial Shaft Seals, O-Rings, Fluid Power Seals and Custom Molded Products.

The company is the market leader in both product range and effective logistics. Some 55,000 standard articles are globally available in stock but the product range includes roughly 115,000 different articles. The most important market is



general industry which is served directly or through a national network of technical dealers.

Freudenberg Nonwovens is ...

Freudenberg
Nonwovens



... the world market leader in the production of nonwovens for various applications.

Headquarters in Milan; sales offices in Milan and Thiene; production sites in Sant' Omero, Cossato and Quaregna

Freudenberg Nonwovens is the world's largest producer of nonwovens with manufacturing and processing sites in 13 countries. The company manufactures interlinings for the garment industry and industrial nonwovens for the cable, electro, acoustic and composite markets as well as for special applications in B2B.

Industrial Nonwovens is focused on tailor-made tapes with shipment within 24 hours after order receipt for industrial activities in Southern Europe. Freudenberg Interlinings' portfolio ranges from very lightweight interlinings to heavier canvas for the apparel industry. The company offers global interlining solutions for the ladieswear, menswear, sportswear and shirt segments. Marelli & Berta, part of Freudenberg since 1998 and fully based



in Italy with a long tradition in canvas and hair-interlining production, has a complete vertical process starting from spinning to pre-assembled interlining trim-parts by MB Preform. Freudenberg R&D works to provide new styles every year based on customers' requests and market trends. Well-trained technical experts keep top-quality processing in mind as well as making production easier for our customers. With unsurpassed levels of technical, social and environmental compliance, Freudenberg Interlinings promotes innovation for the garment industry.

Freudenberg Politex is ...



... the world leader in the production and marketing of environmentally friendly staple and spun-bond polyester nonwovens for the construction industry.

Headquarters in Novedrate; production sites in Novedrate and Pisticci

Freudenberg Politex has its headquarters in Novedrate, Northern Italy, and production sites in Pisticci, Southern Italy as well as in France, USA and Russia. The Group's core business is the roofing sector, where nonwovens are sold as reinforcement for bituminous waterproofing membranes. Other products are also used in the construction industry for thermal and acoustic insulation, waterproofing, roof protection, geotextile and other special applications.

On most sites the production processes are integrated upstream with the in-house production of polyester fiber recycled from post consumer PET bottles. A pioneer in recycling, Freudenberg



Politex offers a wide range of environmentally friendly nonwovens to world-wide markets.

The Novedrate premises represent the historic cradle of the Group, founded in 1972 and still housing the Group's headquarters. Strong industrial and technological development in the 1990s led to the construction of a second production facility in Novedrate, where recycling technology was introduced alongside modern nonwovens production lines. Since 1995 the site in Pisticci has played an important role in increasing capacity by extending the product range.

Freudenberg Filtration Technologies is ...

Freudenberg
Filtration Technologies



... a supplier of superior filtration solutions to improve the quality of life with long-term experience in various industrial and automotive applications.

Headquarters in the region Milan; sales offices in Milan and Turin; production site in Mazzo di Rho

Freudenberg Filtration Technologies has been providing high efficiency filters as well as optimal solutions for air intake and the filtration of liquids to technically demanding industries, such as automobiles, pharmaceuticals, hospitals, petrochemicals and the areas of energy, food & beverage and many others, for more than 50 years.

The group, with more than 1,700 employees world-wide at 17 production sites and regional sales offices strives to achieve high levels of customer satisfaction. The complete range of products is marketed under two globally established brands, Viledon® and micronAir®.

One of the competence centers within the global network of Freudenberg Filtration Technologies is the production site in Mazzo di Rho, located near Milan. Here, the focus is on the production of high quality industrial air filters mainly for HVAC and cleanroom applications. Freudenberg Filtration Technologies in Italy has been a reliable partner of the automotive industry in the marketing of micronAir® cabin air filters for years now.

Freudenberg Filtration Technologies' sustainable solutions help to improve the quality of life. They enhance the efficiency of industrial processes, ensure tangible energy savings, contribute to the careful use and conservation of resources and protect people's health.



Freudenberg Household Products is ...



... a global market leader in mechanical, household and professional, cleaning products with its highly recognized brands such as vileda®, vileda Professional®, Wettex®, O-Cedar® and others.

Headquarters and sales office in Milan;
production site in Roncello

For more than 60 years Freudenberg Household Products has successfully developed, produced and sold branded mechanical products for household and professional cleaning, operating in all regions of the world and with its own companies in more than 30 countries.

Freudenberg Household Products has been active in the Italian market since 1950 with the vileda® brand, and later with vileda Professional® and Wettex®. Over the years the Business Group has become a firm market leader in Italy, thanks to constant product innovations, advertising and strong relationships with the main trade partners.



Freudenberg Household Products has its headquarters and sales office in Milan: the Consumer Sales Division is focused on cleaning systems and products, which make the daily chores of consumers more efficient; the Professional Sales Division offers systems and products for professional cleaning to hotels, healthcare facilities, and cleaning companies. Freudenberg Household Products also has a production site in Roncello, specializing in injection molding of plastic components (mops), extrusion of fiber and punching of brooms that are sold all over the world.

Chem-Trend is ...



Release Innovation™

... a global leader for specialized release agents and process chemical specialties.

Sales office in San Giuliano Milanese

Chem-Trend, founded in 1960, is a global leader for specialized release agents and process chemical specialties. Chem-Trend supplies customers in a wide variety of industries, from automotive and component supply to household equipment, wind energy, marine, electronics, and many more.

Chem-Trend's singular focus is on the formulation and manufacture of innovative chemical specialties for use in the die cast, general rubber, composites, polyurethane, tire, thermoplastic, and wood composite industries.

At the core of its business are industry-standard mold release agents, die lubricants, tire paints and purging compounds engineered to maximize productivity while delivering high-quality finished parts. Products are available through a global

direct sales network and select distributor representation.

Chem-Trend began its local, direct sales presence in 1999.



Klüber Lubrication is ...



... one of the world's market leaders for speciality lubricants.

Sales office in San Giuliano Milanese

Klüber Lubrication is one of the world's market leaders for speciality lubricants used by OEMs. The company offers intelligent tribological solutions. Its tailor-made speciality lubricants are almost exclusively sold directly to virtually all industries and markets. Customers are OEMs for components and machines as well as operators.

Klüber Lubrication offers several thousand different speciality lubricants, which are developed and manufactured mainly according to specific customer requirements.

Through intensive technical consultation and a wide range of services, Klüber Lubrication has acquired a reputation as an excellent partner to industry and trade. It offers more than 80 years



of successful company history, industry specific know-how, many certificates and extensive testing facilities with far more than 100 test rigs. A structured expansion of business and an increased global presence are among the company's most important objectives.

Klüber Lubrication has been present in Italy through its subsidiary in San Giuliano Milanese since 1979.

Innovations at Freudenberg:

Purtex is ...

Purtex

PUR Technologies for Pure Textiles

... a provider of special textile finishing products which are the result of an interdisciplinary business project of Freudenberg New Technologies, a Business Group of the Freudenberg Group in Germany.

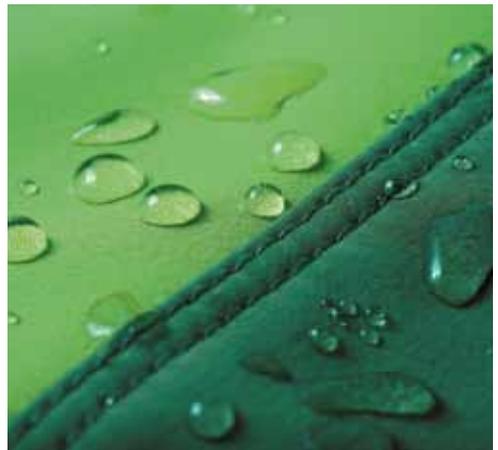
Headquarters in Germany

Experience with the textile industry, polymer processing and surface technology was combined to develop an entirely new solution for the functional finishing of textiles.

Purtex[®], the new textile finishing product, offers a unique alternative to other textile finishing solutions. This polyurethane emulsion is entirely free of solvents and combines environmental compatibility with durable water repellence, outstanding wash and abrasion resistance, high wear comfort and a pleasant feel.

Textiles finished with Purtex[®] retain their functional properties over their entire service lives. Purtex[®]

does not contain any substances which are considered to be critical for human beings or the environment and is free of fluorocarbons, organic tin compounds, phthalates, isocyanates, heavy metals, alkylphenol ethoxylates (APEO) and formaldehyde. Purtex[®] serves customers from its headquarters in Germany and customers in Asia through its Chinese sales team.



We all take care – Setting an example for responsible action

We ^{all} take care!

The “We all take care” initiative encourages every single employee world-wide to contribute ideas and suggestions for improvement, thus generating a culture in which everyone feels responsible for health and safety at work, environmental protection and dealing with the company’s stakeholders and possible risks at the site.

Annual awards for outstanding projects foster identification with the initiative. Positive contributions can be emulated, thus bringing continuous improvements for the entire company. Putting the spotlight on safety issues, Freudenberg has significantly reduced its accident rate and has been maintaining it on a low level compared with the industry sector for many years.

The situation with regard to environmental protection is a similar one. Many of the company’s environmental measures go well beyond the legal requirements. More than 80% of the Freudenberg Group’s production sites around the world have already been certified to ISO 14001 and OSHAS 18011 – and all production sites have to get this international certification.



Environmental protection at Freudenberg – An example: Energy analysis and optimization

EagleBurgmann BT already had a history of eco-friendly energy-saving solutions. What was missing, though, was an all-round concept. Having carried out an intensive analysis, the project team focused on three key measures. The result: A significant reduction in CO₂ emissions.

It all began with some careful measuring: Total consumption had to be analyzed before a concept of this kind could be realized. So the amount of energy used by every item of equipment from the stamping machine through the air conditioning system to the PC was recorded over a lengthy period of time under the first stage of the project. This complex procedure determined the individual energy requirements which were then added together to form a grand total.

The second phase involved drawing up the overall concept. To save energy, it was decided to install a 49 kW solar unit on the flat roof of the plant, to fit scratch-resistant anti UV films to the windows and to install energy-saving LED lights in the offices. These measures cut annual CO₂ emissions by 31 metric tons. An interesting fea-



ture of this unit is the T10 support structure, an innovative technology that guarantees stability and yet avoids drilling holes or using ballast, and does not affect the roof's sealing integrity. It can withstand winds of up to 190 kilometers per hour, and is robust enough to weather a tornado.

The scratch-resistant anti UV film ensures very pleasant climate conditions in the offices. It keeps direct sunlight out, reduces the temperature by at least 5°C and minimizes reflection. It lowers the energy consumption of the air conditioning system, which is particularly high in the summer months. And finally, high-consumption halogen lamps were replaced by LED lights which use more than 85 percent less energy.

Freudenberg Group

Guiding Principles

■ Value for Customers

We are committed to anticipating, understanding and meeting our customers' needs and expectations.

As a diligent supplier with a passion for detail, we provide indispensable support to make our customers successful. We deliver superior value through our commitment to quality, service and reliability, supported by our global presence.

■ Innovation

As a multinational company of German origin competing in global markets, our established tradition of innovation and renewal benefits our customers. Constant innovation in everything we do is essential for our long term financial success. We are leaders in continuous improvement, and our culture encourages and rewards creativity and initiative from all our employees.

■ Leadership

Entrepreneurship is our heritage and the foundation of our success. We continue this tradition through delegated responsibilities, freedom of action and personal accountability.

We believe in solid leadership based on personal example, modesty, putting trust in people, and promoting team spirit. We are committed to developing our future leaders within the Freudenberg Group in order to safeguard this style.

■ People

As a family company, we are devoted to our employees' well-being and personal development. We reject all forms of discrimination and harassment and show understanding and respect in our dealings with each other.

We promote a multi-cultural environment where employees work together in worldwide teams to enrich our culture and capability. We believe in the value of enduring relationships with customers, suppliers and industrial partners.

■ Responsibility

Our company and its family shareholders together are committed to protecting the environment and being responsible corporate citizens in all countries and communities in which we do business. We take all possible care to ensure the safety of the workplace and of our products.

As a family company, we strive for the highest standards of personal behavior. Fairness and integrity guide our conduct amongst ourselves, towards our business partners and the general public.

■ Long Term Orientation

After more than 160 years, the Freudenberg Group is and will remain a wholly owned family enterprise. We strongly believe that our long term business orientation is a major strength that benefits our customers and partners.

While we are not averse to reasonable risks, financial prudence and solidity will continue to determine the scope and speed of our strategic development. Freudenberg has a long and successful tradition of worldwide cooperation, alliances and partnerships which enable us to better serve our customers and strengthen our competitive position.

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Freudenberg
Sealing Technologies



EagleBurgmann®

